

**Exhibit - Pricing Page**  
**Plasma Cutting Machine and Table**  
**ARFQ DCR 2400000128**

Section	Description	Unit of Measure	Quantity	Extended Cost
3.1	Contract Items Plasma Cutting Machine, Table and all items listed in ARFQ	Lump Sum	1	\$55,999.00
			<b>Total Lump Sum Cost</b>	<b>\$55,999.00</b>

*\* Quantities are estimated for bid evaluation purpose only.*

*\*\* Estimated cost for bid evaluation purposes only.*

***Bidder / Vendor Information:***

Vendor Name: Baldwin Services Group Limited Inc d/b/a Sierra Victor Industries
Vendor Address: 610-B Oak Place Port Orange, FL 32127
Email Address: Liz@sierravicrtor.com
Phone Number: 386-304-3720
Fax Number: N/A
Signature: <i>Elisabeth Valenzisi</i>

***Vendor must complete the Pricing Page in full as failure to completed the Pricing Page in its entirety will result in Vendor's bid being disqualified.***

***A no bid will result in Vendor's bid being disqualified.***

# Sierra Victor Industries Equipment Proposal



## Sierra Victor Industries

610-B Oak Place

Port Orange FL 32127

Phone: 386-304-3720

Fax: 386-304-3722

Website: [www.sierravictor.com](http://www.sierravictor.com)

**Title:** Plasma Cutter

**Prepared For:** West Virginia Division of Corrections & Rehabilitation-Mt. Olive Correctional Complex

**Solicitation/Bid No:** ARFQ 0608 DCR2400000128

**Company Name:** Baldwin Services Group Limited, Inc. DBA Sierra Victor Industries

**Tax ID:** 59-3592559

**Company POC:** Elisabeth Valenzisi

**POC Phone Number:** 386-304-3720

**POC E-Mail:** Liz@sierravictor.com

**Cage Code:** 6FRB4

**DUNS Number:** 054005195

**UEI:** N9ZLJ1N79GQ3

**Date:** 06/12/2024

## Company Introduction:

- ❖ Sierra Victor Industries was founded in 1993 and has been in the same Port Orange, FL facility since 1996. We currently operate out of a 15,000 square foot facility.
- ❖ Sierra Victor Industries is a family owned and operated business and has been involved in the sale of machinery since 1970.
- ❖ Sierra Victor is an authorized Distributor/Reseller of all products which we offer to our customers.
- ❖ Our quoted price does not include any sales, excise or any kind of taxes. If applicable agency must accrue and remit it directly.
- ❖ We are registered in SAM
- ❖ We have a solid reputation and many satisfied repeat customers!

### Pricing Summary - LONESTAR PLASMA CUTTING TABLE:

Total Price: \$111,998.00

Freight/Shipping: \$ Included

On-site Setup/Installation/Training: \$ Included

Lead Time/ETA: 12-14 Weeks for delivery (After receipt of order)

Brand/Model: LONESTAR # TRP-5X10

Warranty: 2 Years

Country of Origin: USA

Payment Terms: NET30

**We look forward to the opportunity of serving your machinery needs.**

SIERRA VICTOR INDUSTRIES

610-B Oak Place • Port Orange FL 32127 • 386-304-3720 • [www.sierravictor.com](http://www.sierravictor.com)





**LONE STAR**  
CUTTING SOLUTIONS

# CUTTING EQUIPMENT QUOTATION

PREPARED FOR

**West Virginia  
Division of  
Corrections**



## INTRODUCTION TO LONE STAR CUTTING SOLUTIONS

Thank you for the opportunity to quote the **Trooper 5ft x 10ft** designed and built by Lone Star Cutting Solutions – an American Company. We are confident our combination of exceptional quality, user friendliness, and first rate after-the sale Service will provide you with the best solution for your custom application.

Lone Star Cutting Solutions has been based in Mineola, Texas since 2001 and manufactures a wide range of CNC Plasma/Oxy-fuel Systems as well as Waterjet, Pipe Cutting and Steel Beam Coping Machines. We **listen** to our customers with the objective being to expand and refine our Line to best undertake the growing demands of the industries we serve. Our Engineering Staff is committed to staying mindful of the latest technologies and will continue to provide customers with state-of-the-art steel processing Systems.

Please feel free to call us directly for answers to your questions as well as to arrange a visit to our Plant in Mineola, TX - where customers – past, present, and future, will always receive a warm welcome.



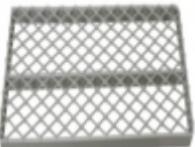


**End User:**  
**West Virginia Division of Corrections**  
 1 Mountainside Way  
 Mt Olive, WV 25185  
 ARFQ 0608 DCR2400000114,

**Distributor:**  
**Sierra Victor Industries**  
 610-B Oak Place  
 Port Orange FL 32127  
 Liz Valenzisi  
 3863043720  
 liz@sierravictor.com

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
TRP-5X10	<p><b>TROOPER 5FT X 10FT</b></p> <p>FEATURES:</p> <p>Effective Cutting Width – 5ft 6 inches</p> <p>Effective Cutting Length – 10ft 6 inches</p> <p>3" X 3" Extruded Aluminum Bridge</p> <p>Dual Side Rack and Pinion Servo Motor Drive System (X,Y)</p> <p>Lead screw Z Axis</p> <p>linear guide rails</p> <p>Welded Steel Frame Construction</p> <p>Enclosed Cable Track to protect electrical cables and gas hoses (when applicable)</p> <p>Reinforced Steel Lip around top of machine "bed" to protect against accidental hits made with Fork Lift or Plate, during Material loading and/or unloading</p> <p>SPECIFICATIONS:</p> <p>Rapid Traverse Speed – up to 1000 ipm</p> <p>Vertical Torch Stroke – 6 inches</p> <p>Gantry Clearance: 9 inches</p> <p>Maximum Number of Oxy-fuel Stations – 1 (one)</p> <p>Positioning Accuracy: (+/-) .007</p> <p>Repeatability: (+/-) .002</p> <p>IMPORTANT NOTE: This manufacturer (LSCS) can only guarantee machine accuracies and repeatability Parts accuracy depends on materials being burned, gas pressures, consumable usage as well as operator technique and experience.</p> <p>TWO YEAR WARRANTY with LIFETIME TECHNICAL TELEPHONE SUPPORT</p>	2	\$ 55,999.00	\$ 111,998.00



PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
TBL-WB-PNEUMAT	<b>PNEUMATIC WATER TABLE</b>	2	\$ Included	\$ Included
	<p>FEATURES:</p> <p>Width - Customized to machine  Length - Customized to machine  Tank Height – 30 IN.</p> <p>Baffle Design – Pneumatic  1/8" x 3" steel Slats  Manual Valve Assembly  Drain Valve  Epoxy Coating for rust protection  Air Bladder – 15psi – Compressed Air required  Raise/lower water level</p>			
TBL-PC	<b>PARTS CATCHER TRAY</b>	2	\$ Included	\$ Included
	<p>The parts catcher is a screen located underneath the table slats. For ease of parts retrieval, screen will prevent small parts and scrap metal slipping between slats to bottom of water table.</p>			
LS-DESKTOP	<b>CONTROLLER DESKTOP with LSCS OPERATING SOFTWARE</b>	2	\$ Included	\$ Included
	<p>4k Screen Resolution  2 - USB 2.0 Ports  16 GB DDR4  Windows 10 Professional  LED Computer Monitor  USB Keyboard/Optical Mouse</p> <p>FEATURES:</p> <p>Direct import of DXF, BMP, JPG, and JPGL files through Lazy-CAM  Visual G-Code Display  Fully customizable interface  Generates M-Codes and Macros using VBSCRIPT  Plasma Torch on/off button and THC on/off button  Error Message Display  Real-time Cut Display</p>			

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
LS-VCPRO	<p><b>V-CARVEPRO - CAD SOFTWARE</b></p> <p>FEATURES:</p> <p>Intuitive full CAD Software            Vector Shape Creation            Image tracing (Vectorization)            Advanced Text Tools            Import 2D Data (DXF, DWG, EPS, EI) etc            Basic Dimensioning            Vector Transform and Editing            Vector Layout            True Shape Nesting            Layer Management            Rulers, Snap Grid and Guidelines            2-D Profiling with Interactive Tabs, bridges, lead-in and lead-out</p> <p>Ramp Option            Wrapped 4th axis available when applicable</p> <p>Disc Copy &amp; Licensing Provided Commercial use single seat            No annual subscription needed, updates can be purchased as they become available.            Standard Text &amp; Number Library            TruType/Open Type Font Compatible</p> <p>Free Trial Software Download <a href="https://www.vectric.com/free-trial/vcarve-pro">https://www.vectric.com/free-trial/vcarve-pro</a></p>	2	\$ Included	\$ Included
LS-SHTCAM	<p><b>SHEET CAM [TNG] Software</b></p> <p>An affordable yet powerful system which, by means of the proper tool definition, provides all the important parameters required for plate cutting. Allows SheetCAM to calculate torch path for best material usage. Automatic cut ordering ensures inside contours of all parts are cut before outside contours.</p> <p>FEATURES:</p> <p>Program pierce and cut height            Kerf width            Oxy-fuel Pre-heat and Pierce delay time            Optional Ramp Piercing            Array Nesting            Cut Path Generator            Software License Provided no annual subscription needed</p> <p><a href="http://www.sheetcam.com/">http://www.sheetcam.com/</a></p>	2	\$ Included	\$ Included
LS-STSFT	<p><b>SIGN TORCH - OLD SCHOOLS DXF LIBRARY</b></p> <p>SignTorch Old School Originals includes 14,500 Pre-Drawn Vector Art Designs, all at your fingertips.            16gb Key-Ring USB Stick + Lanyard and Case            Includes every SignTorch old school products including 2 new unpublished collections</p> <p>FEATURES:</p> <p>5 Vector Formats AI, CMX, EPS, SVG and DXF Clip Art for CNC CAD CAM.            Allows intricate cutting of parts in multiple materials including CNC Plasma, Router, Laser, Waterjet, as well as engraving/scribe marking</p> <p><a href="http://www.signtorch.com/store/super-bundle">http://www.signtorch.com/store/super-bundle</a></p>	2	\$ Included	\$ Included



PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
LS-PSTHC	<b>LSCS PLASMA STATION &amp; TORCH HEIGHT CONTROL</b> TORCH HEIGHT CONTROL Maintains proper distance between torch and material avoiding torch/consumable damage if plate bows due to heat  INCLUDES: Arc Voltage Height Control Digital read out screen Tip Height up/down Torch on light, Arc OK light, Ready light  MAGNETIC BREAKAWAY MOUNT The torch will disconnect from the lifter and machine will stop in the event of a collision. Further reducing the chances of damage to the torch head.  FLOATING HEAD SWITCH This function allows for THC backup should the ohmic sensor fail.  LASER ALIGNMENT This feature allows the operator to visually see where the cutting head is located in relation to the pierce point	2	\$ Included	\$ Included



PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
PLS-PM125-50	<p><b>HYPERTHERM POWERMAX 125 - 50FT</b></p> <p>The POWERMAX 125 cuts at 100% Duty Cycle. New Smart Sense technology automatically adjusts the gas pressures according to cutting mode and torch lead lengths. The Powermax 125 also detects electrode end-of-life, automatically turning off power to the torch to prevent potential damage to other parts of the work-piece.</p> <p>POWERMAX 125 cuts at 100% DUTY CYCLE - full power</p> <p>MILD STEEL:  1/4 inch – 125 amps – 225 IPM  1/2 inch – 125 amps – 93 IPM  3/4 inch – 125 amps – 48 IPM  1 inch - 125 amps – 30 IPM</p> <p>STAINLESS STEEL:  1/4 inch – 125 amps – 288 IPM  1/2 inch – 125 amps – 98 IPM  3/4 inch – 125 amps – 43 IPM</p> <p>ALUMINUM:  1/4 inch – 125 amps – 320 IPM  1/2 inch – 125 amps – 114 IPM  3/4 inch – 125 amps – 62 IPM  1 inch - 125 amps - 40 IPM</p> <p>INPUT VOLTAGES:  CSA 480/600 V, 3-PH, 50/60 Hz</p> <p>DUTY CYCLE AT 104 DEG. FAHRENHEIT  CSA 100% @ 125 A</p> <p>GAS SUPPLY - Clean, dry, oil-free air or nitrogen (Shop air should be avoided at all cost)</p> <p><a href="https://www.hypertherm.com/en-US/hypertherm/powermax/powermax125/">https://www.hypertherm.com/en-US/hypertherm/powermax/powermax125/</a></p>	2	\$ Included	\$ Included
PLS-PM125-851476	<p><b>POWERMAX 125 KIT #851476</b></p> <p>INCLUDES:</p> <ul style="list-style-type: none"> <li>1 each Swirl Ring</li> <li>6 each Electrode</li> <li>1 each Cutting Nozzle 65 A</li> <li>1 each Cutting Nozzle 45 A</li> <li>4 each Cutting Nozzle 125 A</li> <li>1 each Ohmic Retaining Cap</li> <li>2 each Mechanized Shield 125 A</li> <li>1 each Mechanized Shield 45/65 A</li> </ul>	2	\$ Included	\$ Included



PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
OPT-STAND	<b>MASTER STAND - BASIC</b> 14 Gauge Steel Construction Epoxy Coated Ergonomic Keyboard Placement 43" tall 17" wide 3 Shelves	2	\$ Included	\$ Included
				
OPT-GG	<b>GREASE GUN</b> CONSISTS OF 1 grease gun with nozzle  LINEAR PRECISION RAILS require a metric grease gun attachment	2	\$ Included	\$ Included
				
SRV-LT	<b>LIFETIME TECHNICAL SUPPORT</b> Free Telephone technical Support is provided - Monday through Friday from 8:00am to 5:00pm Central Standard Time. (Holidays not included).  Support extends to the original purchaser and for the life of the Machine and its original components.  If machine and its components are sold to another party, a "Lifetime Telephone Support" Transfer Fee of \$1,200.00 (U.S) will apply.  Serial Number of machine and its components must be provided at time of transfer application.	2	\$ Included	\$ Included
				

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
SRV-OS-2	<b>CUSTOMER SITE INSTALLATION/TRAINING - 2 DAYS EACH</b>	2	\$ Included	\$ Included
	<p>Machine installation and employee training to operate cutting machine and all related factory installed components.</p> <p>Familiarization with maintenance and preventative maintenance procedures.</p> <p>Installation: LSCS technician will place and install all cutting machine components, and necessary gas/air connections.</p> <p>Final electrical connections are the responsibility of the customer and his/her electrician.</p> <p>The customer must supply proper rigging equipment for machine placement, and additional personnel if necessary.</p> <p>Training on the following topics: Controller operation, embedded operating software, Plasma torch breakdown and re-assembly, proper consumable replacement, cutting operation start to finish, preventative maintenance procedure, etc.</p> <p>Travel and living expenses for Installation Technician – all inclusive. In order to keep customer's expenses to a minimum, it has been calculated that TWO DAYS (2) are sufficient for Installation and Training of this System.</p> <p>Further instruction beyond the "TWO" day period and provided the Technician is still at customer's site, is available. To arrange for additional training days, please contact the Sierra Victor Industries. Technicians cannot arrange their own Schedules.</p>			

SHP-FLATBED	<b>Shipping</b> FREIGHT CHARGES ARE INCLUDED		\$ Included	\$ Included
-------------	---	--	-------------	-------------



Note: Customer is responsible for unloading equipment. Customers are responsible for inspecting shipments upon arrival at their location. Damage must be noted on the freight bill.

**EQUIPMENT GRAND TOTAL: \$ 111,998.00**

## HIGHLY RECOMMENDED OPTION:

PART #	DESCRIPTION	QTY	UNIT PRICE	TOTAL
OPT-AF-GEN-AD	<b>PLASMA AIR DRYER FILTRATION SYSTEM</b>	1	2,080.00	\$2,080.00
	<p>Dry, Clean Air is CRITICAL in maintaining the projected lifetime and performance of torches and consumables.</p> <p>SHOP AIR WITHOUT THE USE OF A DRYER IS NOT RECOMMENDED - THE TORCH AND CONSUMABLE LIFE WILL BE GREATLY REDUCED AS WILL QUALITY OF CUT.</p> <p>Note: The Dryer can be purchased from us or your local Welding Supply Store. We ask that the Unit be in place and OPERATIONAL before Lone Star Cutting Solutions Service Technician arrives at customers Site for System installation and training.</p> <p>110 volts recommend a 20 amp circuit.</p>			